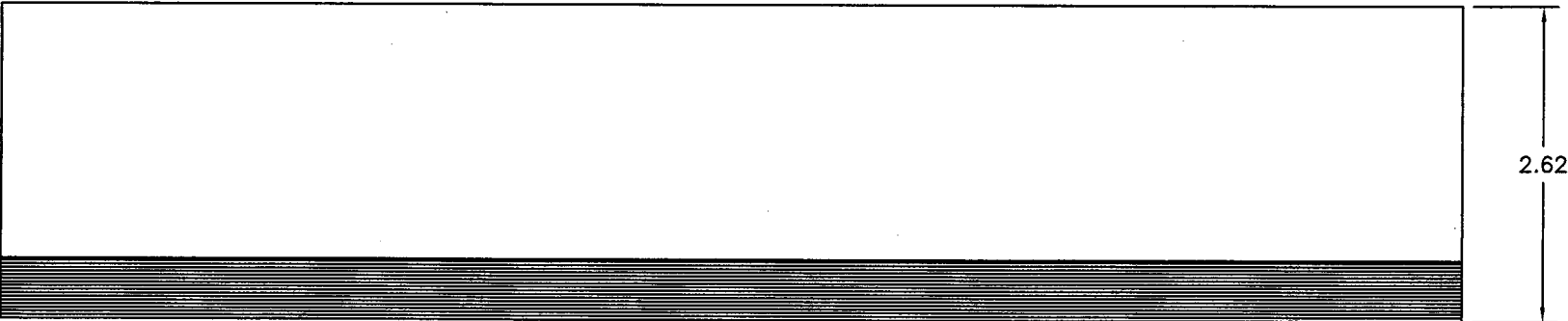
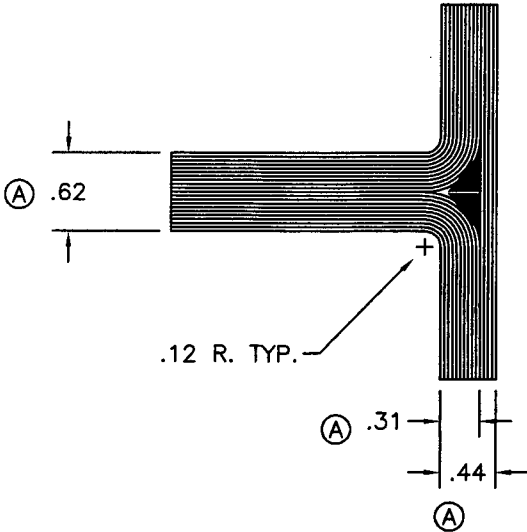
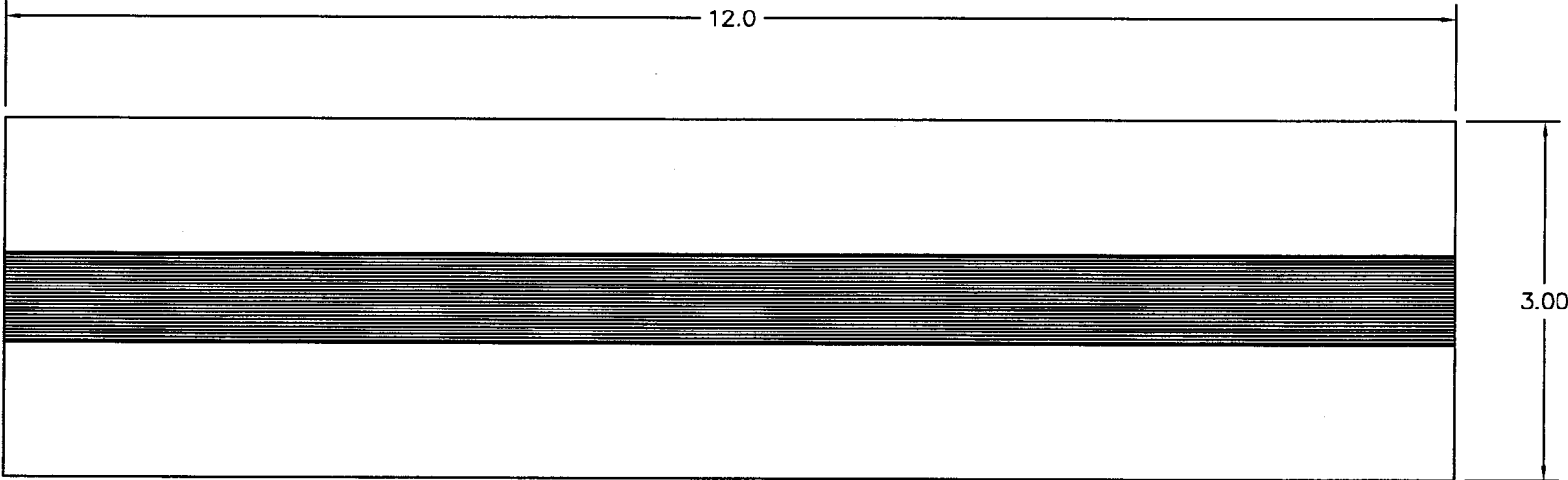


| REVISION |         |         |   |          |      |
|----------|---------|---------|---|----------|------|
| LETTER   | DFTSMAN | DATE    | DESCRIPTION   | APPROVED | DATE |
| A        | DNN     | 6/13/05 | INCORP. E.O. A-1: DECREASED THICKNESS OF FLANGES.<br>MINOR CHANGE - FAR 21.95 |          |      |



- 2 OBTAIN CONTOURS FROM MASTER PATTERN 41228-202-146-001  
FABRICATE USING MOLD 41202-202-146-001A & -001B.
- 1 FABRICATE IN ACCORDANCE WITH ERA PROCESS SPECIFICATION No.  
2003.

NOTES:

|   |  |  |  |                   |                            |             |             |                        |                |
|---|--|--|--|-------------------|----------------------------|-------------|-------------|------------------------|----------------|
|   |  |  |  | 41228-202-146-001 | LUG                        |             |             |                        |                |
|   |  |  |  | PART NO.          | NAME                       | STOCK SIZE  | MATERIAL    | MATL.SPEC.             | ZONE           |
| NO. REQ'D PER ASSY.   |  |  |  | LIST OF MATERIAL  |                            |             |             |                        |                |
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|   |  |  |  |                   | X. ± .1                    | CHECK       |             |                        | LOWER LUG, FWD |
|   |  |  |  |                   | XX ± .03                   | STRESS      |             |                        |                |
|   |  |  |  |                   | XXX ± .010                 | PROJ. ENGR. |             |                        |                |
| -001  |  |  |  | 2                 | 41228-201-004              | HEAT TREAT  |             |                        | DWG. SIZE C    |
| DASH NO.  |  |  |  | REQ'D PER ASSY    | NEXT ASSEMBLY              | MDL         | FINISH      | Era Helicopters LLC    | SCALE FULL     |
|   |  |  |  |                   |                            |             |             | DWG. NO. 41228-202-146 | REV. A         |